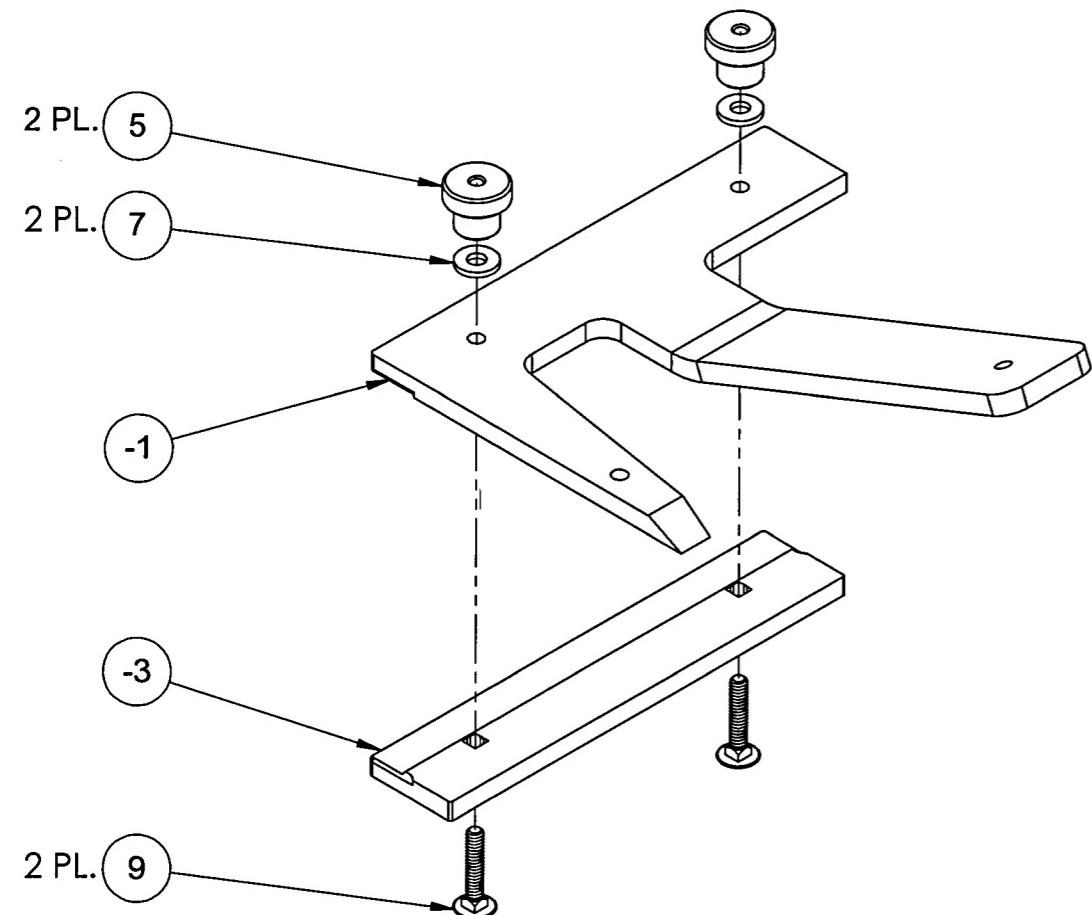


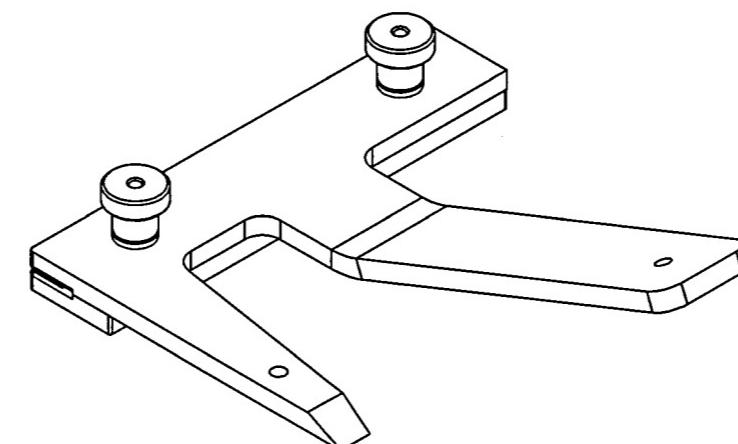
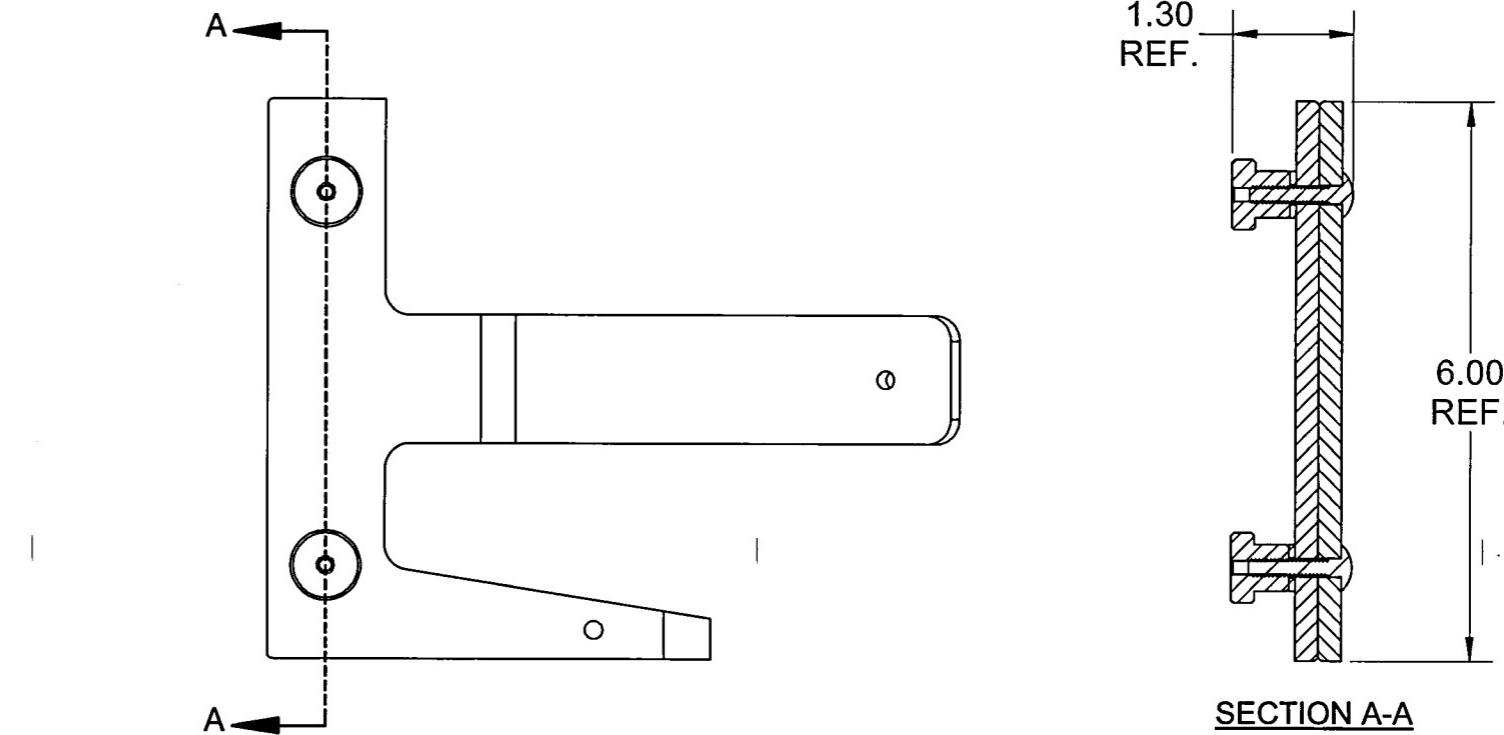
ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-2-1	TAB BENDER	2
-3	1	RBH9928-2-3	CLAMP	3
5	2	ESSENTRA #KKT-11A	FEMALE KNOB KNULED	-
7	2	McMaster#96659A104	# 10 STAINLESS STEEL SAE FLAT WASHER	-
9	2	McMaster#92356A247	SQUARE NECK CARRIAGE BOLT #10-24 X 1" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPERATED FROM RBH9928	-	6/5/13	BIM	EB
10	-1 CH'D DISTANCE OF RADIUS FROM .500 (X2) TO .670 (X2). -3 CH'D DISTANCE OF RADIUS FROM .625 (X2) TO .670 (X2). CH'D NON-CRITICAL DIMENSION PRECISION FROM XXX TO XX.	-	7/31/13	RJC	GE
K	TEMPLATE UPDATED AS PER HAWKESBURY STANDARDS, -3 DRILL AND BROACH DIMENSION CHANGED, -1 & -3 RADIUS ALONG THE EDGE DIMENSIONS ADDED, TOLERANCE ADDED ON -1 & -3	17-669	17.09.22	VM	WM

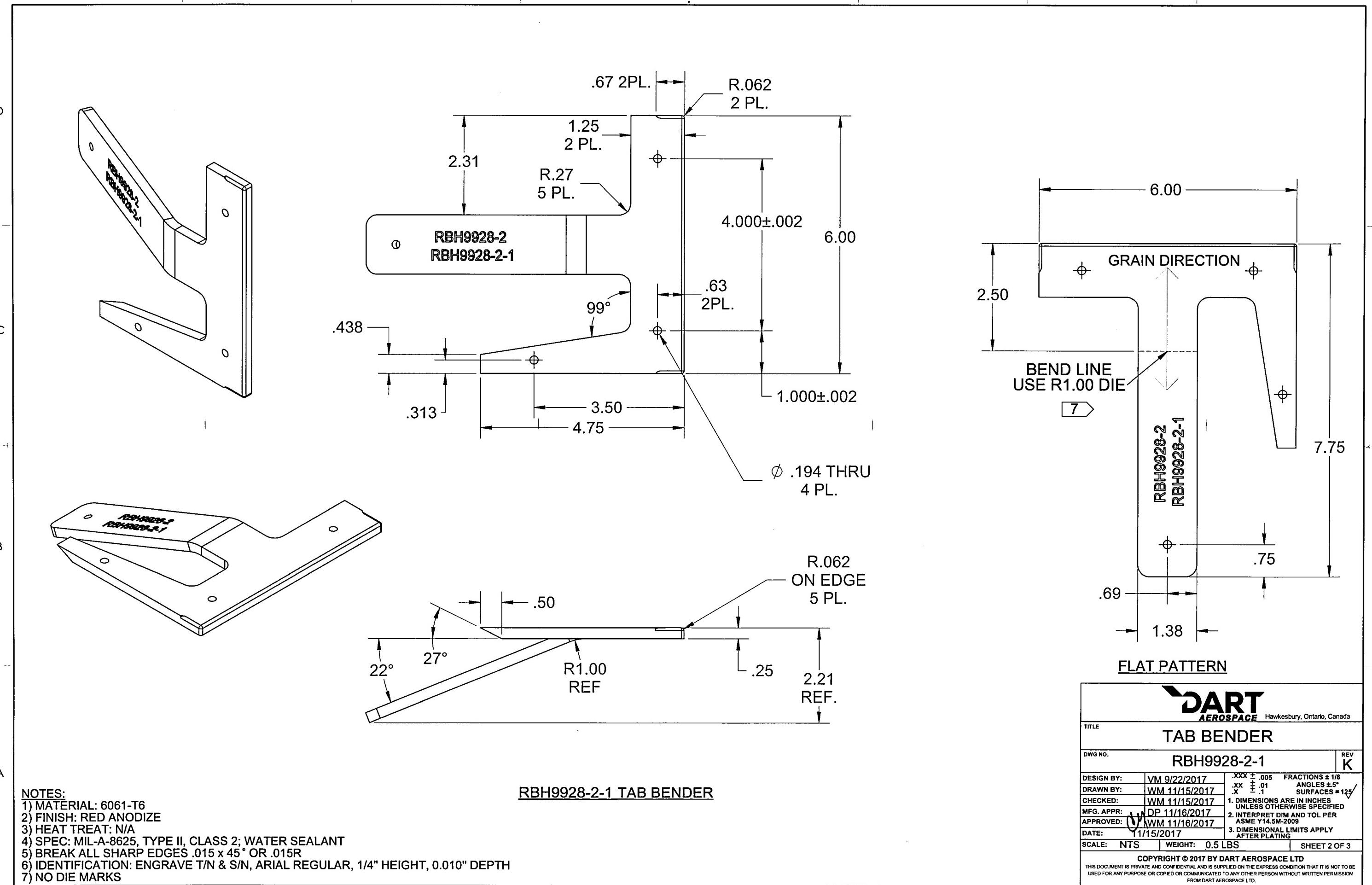


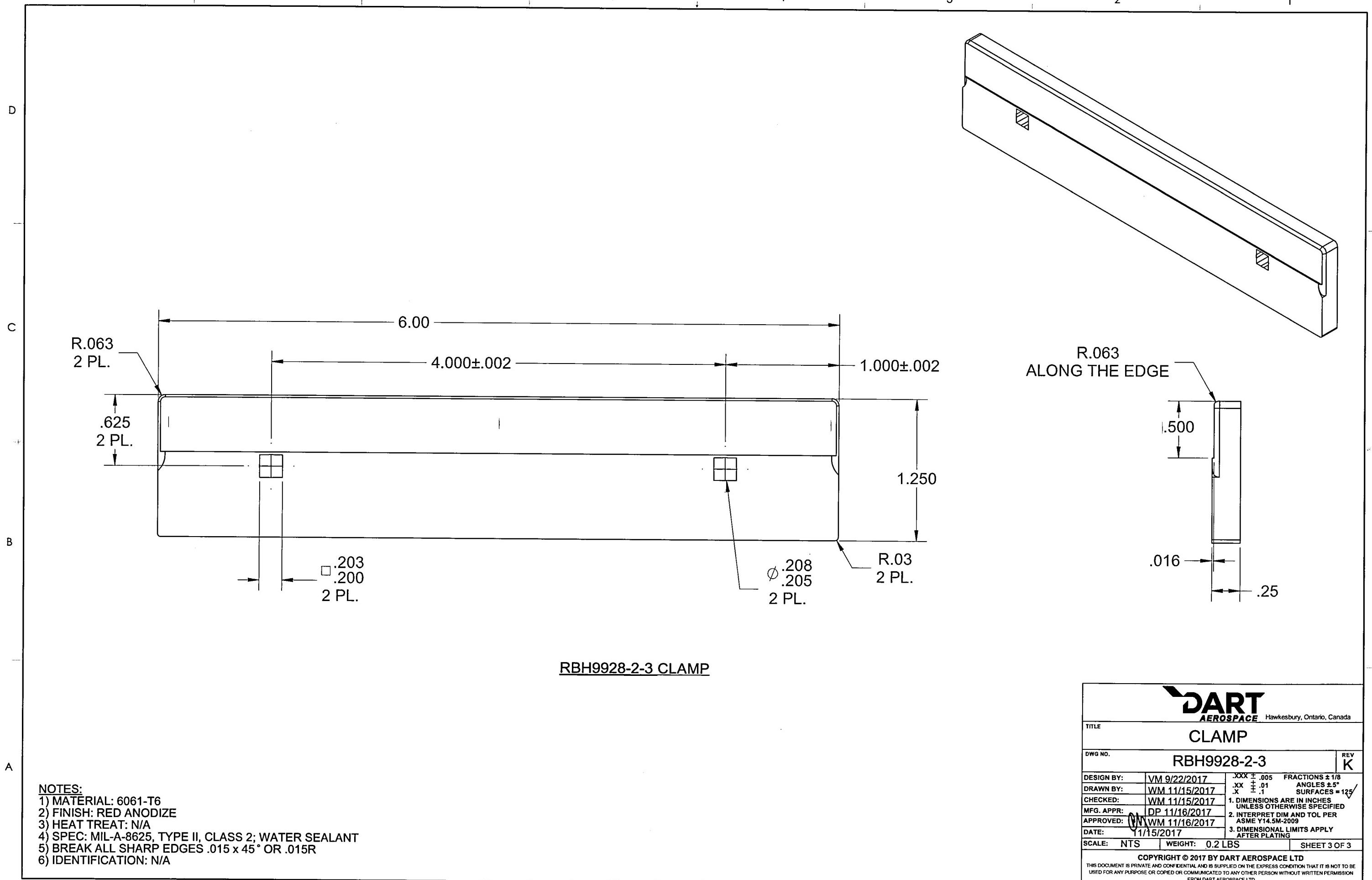
RBH9928-2 TAB BENDER

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) HEAT TREAT: N/A/N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) USED IN ASSEMBLY RBH9982



TITLE		REV	
TAB BENDER		K	
DWG NO.		RBH9928-2	
DESIGN BY:	VM 9/22/2017	FRACTIONS ± 1/8	
DRAWN BY:	WM 11/15/2017	XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/15/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 11/16/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/16/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
SHEET 1 OF 3			
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DART AEROSPACE Hawkesbury, Ontario, Canada		
TITLE: CLAMP		
DWG NO.: RBH9928-2-3 REV K		
DESIGN BY:	VM 9/22/2017	FRACTIONS ± 1/8
DRAWN BY:	WM 11/15/2017	XX ± .01 ANGLES ± 5°
X	.1	SURFACES = 125
CHECKED:	WM 11/15/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
MFG. APPR.:	DP 11/16/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED:	WM 11/16/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE:	11/15/2017	
SCALE:	NTS	WEIGHT: 0.2 LBS
		SHEET 3 OF 3

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: <input type="text"/> Part No. <u>RBH9928-2-3</u>		DISPOSITION	DEPARTMENT/PROCESS			
		Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coor. Rec/Store/Packaging	Engineering Water Jet Supplier Quality
Date : <u>2019-08-14</u>	Sequence #:	QTY Affected :			MRB (Q91042) 	
Description Work Order Deviation		Disposition				Completed By
DIMENSION <input type="checkbox"/> 0.200/0.203 CAN BE BROACH AT <input type="checkbox"/> 0.188		THIS DEVIATION IS ACCEPTABLE TO USE AS IS FIT, FORM AND FUNCTION WILL BE AS ORIGINALLY INTENDED				Lead hand / Supervisor
Root Cause		FAULT CATEGORY				QC / QA Coordinator
Operator	<input type="checkbox"/>	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	
Manufacturing Process	<input type="checkbox"/>	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	
Equip/Tooling	<input type="checkbox"/>	Crushing	BOM/Route	Grain Direction	<input checked="" type="checkbox"/> Drawing	
Handling/Preservation	<input type="checkbox"/>	Cracks	Broken/Damage/Defect	Weld	Finish	
Material	<input type="checkbox"/>	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	
Product Improvement	<input checked="" type="checkbox"/>	Marks/Chatter	Drill Holes	Out of Sequence	<input type="checkbox"/> Misread	
Process Improvement	<input type="checkbox"/>	Mislabeled	Fit/Function	Off-set/Set-up		
Human Factors	<input type="checkbox"/>	Other/Details:				